



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2020.0096.001

DVS ZERT hereby certifies that the company

**Kranbau Köthen GmbH  
Am Holländer Weg 5 - 7  
06366 Köthen  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 26.11.2020 until 20.02.2024

Düsseldorf, 26.11.2020  
Place and date of issue

Dr.-Ing. Kranz  
Lead assessor

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2020.0096.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1, 1.2	t = 3 - 30 mm	FW
	1.1, 1.2	t = 5 - 24 mm	BW
121	1.1, 1.2	t = 3 - 24 mm	FW
	1.1, 1.2	t = 3 - 30 mm	BW
135	1.1, 1.2	t = 3 - 80 mm	-
136	1.1, 1.2	t = 3 - 80 mm	-
141	1.1, 1.2	t = 6 - 24 mm	-

### Area of Application:

- new construction for assemblies and components for rail vehicles
- except design

### Responsible Welding Coordinator(s):

Jörg Mittenhuber (EWE)

born: 23.09.1965

### Deputy with equal rights:

-

### Representative:

Lars Bösenner (IWE)  
Sebastian Schoch (IWS)  
Maren Voigt (IWE)

born: 24.11.1985  
born: 20.05.1990  
born: 31.10.1987

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. Jörg Mittenhuber exist.

### registration ON EN15085:

DVSZERT/15085/CL1/096/0/20

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.